Study of the Okesa, "Nyohō-e": Buddha’s Robe

Tomoe Katagiri
Study of the Okesa Nyoho-e  Buddha’s Robe
Great robe of liberation
Virtuous field far beyond
form and emptiness
Wearing the Tathagata’s teaching
We vow to save all beings.
**Introduction**

Eshun Yoshida Rōshi (1907-1982) transmitted the true teaching of the Buddha as transmitted through Ekō Hashimoto Rōshi. Hashimoto Rōshi’s teaching, following the nyōhō tradition of authentic transmission, penetrated Eshun Yoshida Rōshi’s whole life. She vowed to guide many people and herself to attain Buddhahood through sewing and wearing the nyōhō ōkesa. Her desire and devotion were boundless, and she came to San Francisco Zen Center twice, in 1970 and 1971. She led practitioners in making the ōkesa according to the nyōhō tradition. At that time Tomoe Katagiri started the practice of ōkesa sewing under the guidance of Eshun Yoshida Rōshi, from whom she received the seven row ōkesa in 1980 at Kaizenji in Japan where Eshun Yoshida Rōshi was abbot.

Tomoe Katagiri has taught nyōhō ōkesa and rakusu sewing at the Minnesota Zen Meditation Center and other Zen centers in the U.S. and other countries.

The section on nyōhō-e was written by Tomoe Katagiri and edited by Yūkō Conniff and Willa Hathaway. Sewing instructions were compiled and edited by Tomoe Katagiri from Eshun Yoshida Rōshi’s instructions. Drawings were done by Tomoe Katagiri, Janith Hatch, Michael Danio, and Amy Kirkpatrick. Calligraphy by Janith Hatch. Layout and design by Ejyo Katagiri.

The instructions in this booklet are best used with a teacher’s guidance.

**Deep appreciation to:**
Eshun Yoshida Rōshi  
Dainin Katagiri Rōshi

and to:  
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and others who have helped in various ways.

In gassho,

[Signature]

Tomoe Katagiri  
Minneapolis, Minnesota  
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Nyohō-e
Nyohō-e

About 2500 years ago Shakyamuni Buddha was at Rājagṛha, a favorite resort of his and the capital of the kingdom of Magadha. At that time, Buddha’s disciples wore the same clothes as students of other teachers, so it was very difficult to distinguish between disciples of Buddha and other adherents. Many of them wrapped their bodies with large or small squares of fabric, some white, some made of bright colors and some with decorations.

One day Bimbisāra, the king of Magadha, noticed a man who looked like a Buddhist monk standing by the road in the distance. The king was getting off his elephant to bow to the Buddhist monk when he noticed that the man was not a Buddhist monk but a Brahman. So he asked Shakyamuni Buddha to make clothes for his disciples that were symbolic of their practice. One day when Shakyamuni Buddha was on his way from Rājagṛha to the south to teach with his disciple Ānanda, he stopped to take a look at a rice field and noticed its foot-paths were formed in a marvelous order and neatness. The rice plants were growing together peacefully with other creatures without any discrimination. Shakyamuni Buddha pointed to the rice field and asked Ānanda if he could create a Buddhist robe for the disciples of Buddha that had the same pattern as those rice fields. Ānanda said that he could and went back to Rājagṛha for the purpose of making this robe. When Shakyamuni Buddha came back to Rājagṛha many of his disciples were already practicing with the robe that took its pattern from the rice fields. This robe was made of long and short pieces of discarded fabric, dyed and sewn together. Shakyamuni Buddha respected the wisdom and intelligence that was revealed in the robe Ānanda created. Ānanda had understood Shakyamuni Buddha’s intention very deeply even though he had not told him how to make such a robe. At that time Shakyamuni Buddha decided that from then on all his disciples would wear this robe (ōkesa in Japanese, kaśāya in Sanskrit).

There are three considerations concerning the wearing of the ōkesa for a disciple of Buddha. The first is its practical use as clothing, the second is its ceremonial use as a religious garment, and the third is receiving it as the Buddha’s body and mind. In India the ōkesa was used practically as clothing and as receiving the Buddha’s body and mind. In Japan, however, its practical use disappeared, and only its uses as a ceremonial garment and as receiving the Buddha’s body and mind remained. The formless teaching of the Buddha is contained in the form and shape of the ōkesa. The ōkesa that is made in the traditional way and is one with Buddha’s teaching is called nyohō-e.

The ōkesa is a big rectangular cloth that Buddhist monks wrap around their bodies. In the history of the various Buddhist schools the ōkesa has changed over time into many
different forms. However, the okesa to be discussed here is the original one, nyohō-e, which has been handed down from India to China and Japan without changing its original teaching and form.

**nyo**  
Nyō is used as “as-it-is-ness” in the sense of showing the law or truth as it really is.

**hō**  
Hō means law, truth, or the Buddha’s teaching, or principle.

**e**  
E means robe, clothes.

When all three are put together it means that the law, or the Buddha’s teaching, is represented as it really is by means of one’s clothes or robe.

The First Patriarch, Bodhidharma, came from the west and stayed at Shaolin Temple, awaiting an opportunity to propagate the teaching. He sat gazing patiently at a wall until Hui-ko appeared in the last month of the year. Bodhidharma knew that here was a vessel of the Supreme Vehicle, guided him, and later transmitted to him both the robe and the teaching. His descendants spread throughout the world, and the True Law has been handed down to this day.¹

Nyohō-e was transmitted from Shakyamuni Buddha to Bodhidharma in India, and in China from Bodhidharma to Taiso Eka Zenji (Hui-ko), from Eka Zenji to Dai-i Dōshin Zenji (Tao-hsin), from Dōshin Zenji to Daiman Kōnin Zenji (Hung-jen), from Kōnin Zenji to Daikan Enō Zenji (Hui-neng), the Sixth Patriarch, and on through successive Buddha’s disciples to Tendō Nyōjō Zenji (Ju-ching), Eihei Dōgen Zenji’s teacher. Dōgen Zenji transmitted it to his descendents in Japan.

Recently, in May of 1971, the nyohō-e was brought by Eshun Yoshida Rōshi to San Francisco Zen Center. It was a great historical event in the transmission of Buddhism to the United States. Yoshida Rōshi was a disciple of Ekō Hashimoto Rōshi, who died on July 10, 1965. She died at the age of seventy-five on December 26, 1982.

Dōgen Zenji, at the age of twenty-five, was at Tien-tung-shan in China, doing zazen with many monks, when at the end of morning zazen he saw that a monk who sat next to him held up the okesa with both hands, put it on his head, and with gassho recited the verse of the okesa:

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Great robe of liberation!  
Virtuous field far beyond form and emptiness  
Wearing the Tathagata’s teaching  
We vow to save all beings.
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After the monk chanted this verse three times he put on the okesa. Dōgen Zenji had never seen this great practice before; he was deeply impressed and even shed tears from a mingled feeling of joy and sorrow. He talks about this in the last part of the “Kesakudoku,” saying that his robe’s collar was wet from the tears.

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When I was in Japan I read the Āgama-sutras and found the verse of the kesa; I also found that before one puts on the kesa they should put it on their head. I had not known when and how it correctly was to be done as I had asked my master and friends but none of them knew. I felt very sorrowful that
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such a long span of time had passed wastefully without knowing how to handle a kesa in spite of having been at Hiei for three years and at Kenninji for nine years. Now, I fortunately could see and hear with my own eyes and ears the manner in which to wear the kesa due to good deeds accumulated in previous existences. I was grateful and thankful. If I had stayed in Japan, I would not have had a chance to see this great scene. I took pity upon the people in my country because they could not see it.

At this time, Dōgen Zenji quietly vowed to become a direct disciple of Bodhidharma, correctly transmitting the teaching of Shakyamuni Buddha. He vowed to see, listen to and wear Buddha’s pure direct teaching. He vowed that all sentient beings would attain Buddhahood through seeing and wearing the nyohō-e, and through listening to the verse of the kesa. After he went back to Japan he strongly recommended to people that they wear the nyohō-e and by his earnest vow many lay people and monks began to wear it.

Dōgen Zenji teaches us about the merit of the kesa in the Shōbōgenzō “Kesakudoku,” or the merit of the kesa, and “Den-ne,” or the transmission of the robe. He says we should understand that the kesa is the Buddha’s body and Buddha’s robe. Since the kesa stores the Buddha’s pure teaching and the truth of life, it affects us in different ways, according to the circumstances of time and place. It is different from the usual clothes that we wear in our daily life; it is universal. When we assimilate it, the kesa works upon us as Buddha-dharma, and we can accept a kesa as the Buddha’s body and mind, and as a living teacher instead of understanding it through theoretical study. Dōgen Zenji suggested to us that if we want to practice zazen, we, as a disciple of Buddha, should first receive the kesa through the ceremony of receiving the kesa (okesa-juji shiki) and through the ceremony of receiving the precepts (jukai). Then we can practice Buddha’s zazen wearing the kesa. For a disciple of Buddha this is desired for an undeviating practice. It is said that if we receive Buddha’s teaching firmly believing that an okena is Buddha-nature and not just a piece of fabric, then when we put the kesa on our body, our eyes become Buddha’s eyes, our ears become Buddha’s ears and our nose becomes Buddha’s nose. We cannot understand this unless we throw away materialistic views of the kesa. Dainin Katagiri Rōshi uses the example of a ten-dollar bill to illustrate the same idea.

A ten-dollar bill is just a sheet of paper, but if we believe in its value and know how to deal with it, it works as money and helps our lives.

When doing zazen for even a minute we are Buddha. Dōgen Zenji mentioned the same teaching concerning the kesa in “Kesakudoku.” The kesa is Buddha’s robe, the robe is Buddha’s body, Buddha’s body is Buddha-dharma, and the Buddha-dharma is the kesa itself. The same idea is applied to the meaning of the kesa, ơ¥yōki, and the sōdō, the place where we practice zazen. In terms of the external representation, the sōdō is regarded as housing, the kesa as clothing, and ơ¥yōki as food. Each of them has a different form, but they are exactly the same
There are three indispensable things in our life: clothing, food, and housing. For one's life to conform to Buddhist practice, one wears the oka as clothing, uses oriyoki for eating and uses the sodō for housing. This follows the discipline conforming to the Buddha’s direct teaching, nyohō. For this reason, Dōgen Zenji says in the “Kesakudoku” that for one thousand years following Shakyamuni Buddha’s entering nirvana, Buddha’s disciples, monks and lay people wore the nyohō-e in India and China. In Japan, a country far from India, the Buddha’s disciples who became monks shaved their heads, but had not received nyohō-e, even though they had the appearance of a monk. They did not know how to correctly transmit, receive and wear it nor that the oka is made following three direct teachings of Buddha: tai, the material; shiki, dyeing color; and ryō, the size.

Three Nyohōs

How to take care of our life as a disciple of Buddha is a great problem for us and a great practice for us. If we always put ourselves into a modest life as a disciple of Buddha, naturally this modest attitude will appear in our clothing, food and housing. However, we are prone to the excessive pursuit of fine material, beautiful colors and unique style. This sense of seeking after beauty is not wrong; however, it often invites jealousy, contempt, stealing and the desire for luxury. In order not to cause even a little trace of these mistakes to arise, disciples of Buddha needed to take the most faithful care regarding the design, material, color and size of their clothing, so as to embody the formless Buddha’s teaching in the form of the oka.

The oka is made following three important fundamental rules of Buddha’s teaching concerning the material, color and size. When we make a oka following these three nyohōs the oka becomes nyohō-e. For a disciple of Buddha, these three nyohōs are contained not only in the oka, but also in every aspect of practice. These three nyohōs are the basic attitude toward life.

Tai of Nyohō

(t he r u le of t he m aterial)

The tai of the oka is a the fabric that is needed to make it. In the “Kesakudoku” Dōgen Zenji says that the best material is called funzō. There are between four and ten different types of funzō material that has been chewed by cattle, material that has been chewed by mice, material burned by fire, and material from the clothing or shrouds of the dead. These are perfect as oka material.

Indians throw this cloth in the streets and in the fields just as they do excreta. It is called pãmsula. Monks pick up such cloth and wear it after having washed it and sewn the various pieces together. Although some of this cloth is cotton and some silk, no discrimination should be made between the two. We should deeply reflect on the meaning of pãmsula, funzō.

A monk once asked a famous Zen master, “Was the Kaśāya that was transmitted to the Patriarch Hui-neng at midnight on Mount Huang-mei made of cotton or silk?” The master answered, “Neither cotton nor silk.” We should realize that this statement that a kaśāya is made of neither silk nor cotton is an excellent teaching of the Way.4
In order for the ōkesa material to be free from the thought of evil and attachment, the material, donor, and receiver must be perfectly clean spiritually and physically. We should not make distinctions about the material such as that linen is better than cotton, cambric is good, silk and wool are not good, this material is worthless, or this material is acceptable. Senryū Kamatani Rōshi says the following in his book, Teišō Kesakudoku: “The true meaning of funzō is ‘sweepings.’ Funzō-e is the ōkesa made from cast-off rags that were collected from garbage and from the streets. The unusable part was sorted away and the usable parts kept, washed and dyed into a darkish color, then sewn together into the rice-field pattern. You might feel it is dirty because the funzō-e was made entirely from material picked up from the garbage, but it is not; it is completely free from attachments such as love and hate. Nobody can create passion toward it, because there is no value or quality to measure.

It is difficult to determine what is good and what is evil. Laymen say it is good to wear luxurious silks, embroidered garments, and brocades; and bad to wear tattered and discarded rags. But in Buddhism it is the opposite: tattered robes are good and pure, richly embroidered garments are evil and soiled. The same applies to all other things as well.

The Madhyam-ágama-sutra states, “Virtuous men! Suppose that someone acts purely but speaks and things impurely. If a wise man sees this and becomes angry, it is necessary for him to eliminate his anger. Suppose again that someone acts impurely but speaks and thinks purely. If a wise man sees this and becomes angry, it is necessary for him to eliminate his anger. How can he do this? Virtuous men! He can do so by following in the footsteps of a solitary monk who picks up discarded cloth to make himself a pāmsula. Like the monk, if he finds the cloth soiled with excreta, urine, nasal mucus or anything else impure, he should pick it up with his left hand and, stretching it out with his right hand, tear off the unsoiled and holeless parts.

“Virtuous men! If someone acts impurely but speaks purely, do not think about his impure actions; rather simply think about his pure speech and thought. If a wise man sees such a person and becomes angry, he should eliminate his anger in the way I have described.”

There are three types of ōkesa. The first type has been explained; it is made from discarded cloth. The second type of ōkesa is made from the feathers of birds or the fur of animals. If practitioners are unable to get hold of the first type of ōkesa, funzō-e, they should make this second type. “The third type of ōkesa is made of worn-out cloth that has been resewn. Monks should not wear a ōkesa made of fine material prized by the ordinary world.”

In this modern age in Japan nobody throws away funzōs in the field or on the street as the people in India did. Even if you went to a dump you would be unable to find any funzōs, but in our day they could be found at a rummage sale or at a Goodwill store. When we have to buy the material, the same consideration of mind is needed as the spirit with which the funzō material is
collected. According to conditions and circumstances we should try to find less expensive material so as to refrain from luxury. When we offer or are offered material, we have to deal with it with a pure mind free from fame, wealth, love and hate as regards the material, donor and receiver. If the offering is not enough to make an okesa, we should devise a way to use it, such as adding other material. We should try to do our best to receive the offering of the donor's faith, whatever it is. This attitude means to be devoted to the Buddha’s way.

Shiki of Nyohō
(t he rule of the color)

Color that doesn’t create sensual desire is in accord with nyohō. We create aesthetic impulses from the five primary colors: blue, yellow, red, white and black. Therefore, we refrain from using these colors in the okesa. The color that conforms to the okesa is modest and does not create a feeling of luxury, greed, or jealousy in the human mind. At the same time this modest color shows the difference between disciples of the Buddha and lay people. The point is to refrain from using people’s favorite colors, such as bright colors, because then our life is free from greed, anger, and self-delusion. For this purpose the okesa material is dyed to an impure or blended color. A primary color and two or more different colors are blended to create a dull color that is hard to define. This blending of colors is the rule of dyeing.

Roughly speaking, blended colors are grouped into three: a blueish group, a reddish group and a yellowish group. The blueish group consists of a pine leaf-like color (dark green), greenish rust and blueish black. In the “Kesakudoku,” Dōgen Zenji says that the okesa the patriarchs transmitted from Bodhidharma was blueish black, and it was made from rough linen material. Senryū Kamatani Rōshi says in his Teishō Kesakudoku that the okesa Dōgen Zenji received from Nyojō Zenji was also the same color, blueish black.

Dōgen Zenji says in the “Kesakudoku” that Shakyamuni Buddha always wore a reddish black okesa. Generally speaking, the reddish black color is called kaśāya in Sanskrit, and okesa in Japanese. The word okesa is derived from this reddish black color, because this was a typical color used for the okesa in India. Kamatani Rōshi says in his Teishō Kesakudoku that in India monks dyed their okesa material into reddish black using the juice made from the bark and nuts of the gandha tree. Gandha trees have been growing here and there in India since the time of Shakyamuni Buddha. The dye obtained from the gandha trees was easy to get and handle and didn’t harm the fabric. Each of the monks had to dye their own material,
and even though there was a certain method of dyeing, it resulted in many different tones.

According to Buddha's teaching, the color of the Buddhist robe must be a suitable color for practice. Nyohō color has to be that which is free from the expression of fame and reputation. Also dyeing the cloth into the okesa color means throwing one's body, mind and thought into the Buddha-dharma.

There is another ceremony of dyeing before a Buddhist practitioner receives a okesa that has already been dyed into the okesa color. This is called tenjō in Japanese. The tenjō ceremony is necessary when the okesa is made from new material, but it is not necessary when the okesa is made from used material. Ten means dot or stain, and jō means purity or chastity. Tenjō means to reform an ordinary sense of value about clothing, food and housing and to be free from attachment to it. Tenjō is the ceremony of purification in which small dotted stains are put on the okesa or zagu. It is said in Study of the Kesa, compiled and edited under the supervision of Echu Kyuma Rōshi, that in the beginning “small dots were put on Buddhist belongings as a mark to distinguish them from the other monks’ belongings.” This changed into the meaning of purifying a new okesa or zagu, and today the idea of them as distinguishing marks has disappeared. As we know, Buddhist life makes a point of poverty; however, the offering of the material for the okesa was not always used material, sometimes it was new material. As a Buddhist, to take the new material for granted because it is not discarded fabric is not a desirable thing. Also we should reflect on how to use the new material with a modest attitude so as not to become self-indulgent. In this sense, the tenjō ceremony symbolizes that the material is no longer new.

Ryō of Nyohō
(the rule of the size)

The rule of the size concerns the length and the width of an okesa. There are many different body shapes, so it is hard to standardize the size of an okesa. To wear an okesa practically in the proper way and in a well-kept manner, the okesa was made according to individual size through individual body measurements. There are two ways of finding the size of an okesa through one's body measurements: a direct way and an indirect way. These two ways are explained in Hōbuku-kakushō by Mokushitsu Ryō yō Zenji. The direct way is by putting okesa material on a person who is going to wear it, and finding the size of the okesa from the amount of material needed. The person hangs the material vertically
from the top of the shoulder down their back to the ground. The end of the material should come three inches, or the width of four fingers, above the ankle. The fabric’s length, from the top of the shoulder to three inches above the ankle, is the okesa’s width.

To determine the length of the okesa one grabs the material on the top corners and drapes it over their shoulders from behind, bringing their fists together in front of them.

The indirect way of finding the correct okesa size is to calculate the size using parts of the body as basic units of measurement. The distance from the elbow to the tip of the middle finger or from the elbow to the tip of the middle finger of a fisted hand are the two basic units of measurement. The elbow measurement is called the chū size or chūryō in Japanese, and it is used to determine the okesa’s length and width. Basically, three times the chūryō measurement is used as the width and five times is used as the length. For determining smaller units of measurement the distance between the stretched thumb and stretched middle finger, the width of the finger, and the width of a grain of wheat or a pea are used.

Nyohō-e is often interpreted as the okesa that Shakyamuni Buddha and his disciples wore, but nyohō-e is also the okesa made correctly following the rules concerning material, color, size and sewing according to the teaching of the Dharma.

Each row is made of one short piece and two long pieces. The overlapped parts within each row and between rows are called the yō. The top yōs always cover the next lower piece and the central rows cover the outer rows. This construction symbolizes the water flowing smoothly in the rice fields, from the center to the right and left sides, and from the top to the bottom.
**Dankyaku**

There are three **dankyaku** measurements. (See illustration below.) Ian Kishizawa Rōshi says in Kesakudoku Kōwa that the long square symbolizes wisdom or realization of truth and the short square symbolizes delusion. There are more wisdom squares than delusion squares, and the wisdom squares separate the delusion squares.

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**Tie and Hook**

Originally the **ōkesa** did not have ties and hooks. It is said in Dharmagupta’s version of how the **ōkesa** was created that one of the Buddha’s disciples told Shakyamuni Buddha that when Shariputra was on his way to visit a layman’s home, his **ōkesa** was blown off his body onto the ground by the wind. Then Shakyamuni Buddha decided to put ties and a hook on **ōkesa**s because this would prevent them from slipping down from the shoulders.

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**Classification of the **ōkesa** into Four Types**

**ōkesa** are classified into four types according to how the material is cut and sewn together. They are called **kassetsu-e**, **decchō-e**, **shōyō-e** or **kusshō-e**, and **man-ne**.

**Kassetsu-e** is the most common style. It is made from long and short square pieces offered by many donors, or it is made from brand new material that is cut into long and short pieces. Cutting a large piece of material is symbolic of using discarded fabric and to cut a large piece of material into small pieces means to emancipate us from strong attachment. Each row of the **ōkesa** is sewn together with two or more long pieces and a short piece. Some rows have a short piece on top and a long piece on the bottom, and others have a long piece on the top and a short piece on the bottom. This construction means Buddha-nature is neither big nor small, neither long nor short. A short piece does not always take a higher place on the top, and we cannot judge that the top is more important because it is in a higher position or the bottom is less important.
because it is in a lower position. Buddha-nature really permeates everywhere. What is short is short of itself; what is long is long of itself. There is no difference between a long piece and a short piece.

Decchō-e is made when there is an insufficient amount of material to make a kasetsu-e. Yōs are made from different pieces of fabric and are sewn onto one okesa-size piece of fabric.

Shōyō-e or kusshō-e is made from one large piece of fabric. The yōs are folds of the okesa-size fabric itself. I have never seen a kusshō-e, so I hesitate to talk about it.

Man-ne is an okesa that does not have any rows or yōs; it is just like a big frame of a rice field without a foot path between the fields.

We make one of the four types of okesa following the Buddha’s teaching of the rule of the material, the rule of the color and the rule of the size, depending upon the amount and condition of the material allotted to us.

When we sew any of the okesas it should always be sewn with a kind of backstitch called kyakushi in Japanese. We use running stitches for general hand sewing, but these are different from the stitches used on okesas. The kyakushi stitch is similar to the backstitch and takes a lot of time, because for every stitch that goes forward, the next goes downward.

Senryū Kamatani Rōshi says in this book Teishō Kesakudoku that the kyakushi way of sewing, back and forth with every stitch, shows us the truth of Buddha’s teaching. Immanent in the kyakushi stitch is the practice and teaching of “eko hensho,” “Just turn your light inward and reflect.” This way of sewing is a stitch forward, and then one backward. We do it this way over and over again. If one has some time for sewing and the vow to make the okesa with deep consideration and full devotion for every stitch, even an unskilled person can make an okesa. I remember that in 1971 ten children, ages eight to eleven, made their own rakusus with their parents. (The rakusu is a small version of the okesa, primarily for lay people.)

When I practiced okesa sewing under Eshun Yoshida Rōshi, I was taught the following sewing manner. At the beginning of each sewing session, we light a candle and offer incense on the altar. Then we bow in front of the altar three times. After that we begin with the same mind as when we do zazen, and with every stitch we recite in silence one of the verses of the Triple Treasure, “I take refuge in the Buddha.” After sewing we again bow three times.

Ian Kishizawa Rōshi says in his book Kesakudoku Köwa that there is a rule for the length of time for sewing the okesa (a law made by Shakyamuni Buddha). An okesa of nine rows is to be made in five days, an okesa of seven rows is to be made in four days and an okesa of five rows is to be made in two days. However, Dōgen Zenji says in Kesakudoku that this rule concerning the number of sewing days is no longer adhered to.
Senryū Kamatani Rōshi says that when sewing an ōkesa, it is best to do so in a specific length of time. If one starts making an ōkesa, one often has a tendency to become insistent and thoughtless because of the desire to finish it as soon as possible and to ignore other tasks or duties that one has to carry out. During the shōbō* period, monks took many days to sew an ōkesa; it was an obstacle to the practice of others in the Sangha life, so the sewing time was limited. During the mappō* period, in the present time, it is a little difficult to follow this law, unless one can sew the ōkesa in the time permitted without disturbing others. One should try one’s best to do it within the time permitted. Your faith in making the ōkesa is very important and one should not be neglectful or misunderstand that “I do not have to hurry or I do not have the time now.” When you awaken to the thought of making an ōkesa, just find the sewing time and do it with a vow to complete it with a calm mind. Then you have to receive the ōkesa that you have made by yourself from your teacher in the ōkesa-receiving ceremony.

* Three periods after the Buddha’s death: shōbō period, the period of the correct doctrine, is the period when Buddhist doctrine, practice and enlightenment all exist (for 500 to 1000 years); zōbō period, the period of the semblance, is the period when both doctrine and practice still exist, but there is no longer any enlightenment (for 1000 years); mappō period, the period of decay and termination, is the last 10,000 years, when the doctrine itself vanishes.
Seven-row kaśāya, shichijō-e or uttarasanga, kassetu-e style

Seven-row kaśāya, decchō-e or chōyō-e style
Nine row kaśāya,
kujō-e or sanghati,
kassetsu-e style

Man-ne or patta
Five-row kasaya, gojō-e or antaravasa, kassetsu-e style

Five-row kasaya, shōyō-e or, kusshō-e style
Five-row kaśāya,
meshi-nui style
(Meshi means horse’s teeth. The stitches go in the manner of a horse’s teeth.)

Seven-row kaśāya,
chōsoku-nui style
(Chōsoku means bird’s feet. The stitches go in the manner of a bird’s footprint.)
Twenty-five-row kaśāya, nijugojō-e or sanghati, kassetsu-e style
San-ne
(three regulation garments of Buddha’s disciples)

There are three kinds of okesas. The first one is made with five vertical rows, each with one short piece and one long piece. This is called a five-row kesa, gojō-e in Japanese. The second one is made from seven vertical rows, each with one short piece and two long pieces. This is called a seven-row okesa, shichijō-e in Japanese. The third one is made from nine vertical rows, each with one short and two long pieces. This is called a nine-row okesa, kujo-e in Japanese. Okesas with nine or more rows are called dai-e in Japanese. Dai-e are made with 9, 11, 13, 15, 17, 19, 21, 23, and 25 rows; the 25-row okesa is the largest. Dai means large or big in Japanese; this “large” does not refer to the large SIZE of the okesa, but to the large NUMBER of rows.

From the shōbō period to the present mappō period, in Southeast Asia and India, monks receive only these three kinds of okesas, and they have no other possessions except the ōryōki, the Buddha bowl.

Shakyamuni Buddha felt that the way of monks was different from that of other practitioners. The practice of Buddhism lies between the extremes of asceticism and hedonism. Also, Shakyamuni Buddha felt that monks should cover the parts of the body that give rise to the impulse of sensual stimulation in others. Followers of Jainism practiced without any clothes for the purpose of being free from their sensual and other worldly desires; therefore they did not feel shy because of their nakedness. They may be free from sensual desire; however, the naked body unconsciously may hinder others by evoking sensual desire in ordinary people. To make others feel shame is a careless act. Shakyamuni Buddha felt that regardless of whether other people were present or not, monks should cover the parts of their bodies that could cause others to feel shame, and that they should wear the okesa as their clothing. In order not to be greedy they are to keep only three okesas. Having three okesas, we are taught not to pursue more than is necessary for complete knowledge.

Monks have to carry the san-ne and ōryōki with them wherever they go. To leave the san-ne behind is an infraction of the precepts. Dōgen Zenji strictly admonishes us not to wear the okesa unless it is in good repair because to do so is the extinction of the Buddha-dharma, Buddha’s teaching. We should not forget this mind of Dōgen Zenji, which is bent on the right way. The awareness of the treasure of being disciples of Buddha, Buddha containers, is cultivated by wearing the okesa. Out of compassion, so as not to break the rule, monks should not leave the san-ne behind. The tradition of the shōsan-ne was started in the time of Keizan Zenji (1269–1325, founder of Sōjīji temple in Japan.) Shō means small, and shōsan-ne is a miniature size san-ne. Monks carry shōsan-ne with them instead of the san-ne when they travel. When they are not traveling it is placed on the altar. There are many kinds of chores in a monk’s daily life, such as cleaning,
making firewood, working in the kitchen, gardening, and so on. When monks are doing their chores they wear the five-row *okesa* as a work robe, because it was the clothing of Buddha’s disciples in India. The traditional custom of wearing the five-row *okesa* for physical labor has been kept in China and Japan. Also the five-row *okesa* is worn when traveling and when monks stay in their rooms. In Japan, Korea and the West, the small version of the five-row *okesa*, the *rakusu*, may be worn for working and traveling. *Man-ne* can be worn as a substitute for the five-row *okesa*. The seven-row *okesa* is worn when participating in public activities such as services, chanting sutras, listening to lectures, begging, sitting zazen and eating meals. To enter these activities is called *nyūjū* in Japanese. Because the seven-row *okesa* is worn during *nyūjū* it is also called *nyūjū-e*. *Dai-e* are worn when teaching, doing *takahatsu*, conducting ceremonies, and when a priest is asked to give a lecture to the emperor at the palace. The practice of *takahatsu* may seem to be only a beggar’s activity, but the true meaning of *takahatsu* is a most important way of teaching people. When monks go to towns or villages for *takahatsu*, people’s eyes fall upon their *okesa*. Looking at the forms of the *okesa* makes a deep connection with Buddha-dharma. It can be said that to see the *okesa* is to sow the seed of deliverance, as it is the coming together of conditions, teaching unsurpassed enlightenment. Also *takahatsu* teaches us “giving,” which is the first of the Six Paramitas, or perfections. These are the reasons why the *dai-e* is also worn when a monk is doing *takahatsu*.

Each of the three *okesas* also has other uses. When the temperature is warm, the five-row *okesa* is worn next to the skin; as the temperature gets colder, the seven-row *okesa* is worn on top of the five-row *okesa*. When the temperature gets very cold, the *dai-e* is worn on top of the seven-row *okesa*. It is said that on a very cold evening in December, Shakyamuni Buddha was wearing only a five-row *okesa*. During the night the temperature became colder, so he put the seven-row *okesa* on top of the five-row *okesa*. By daybreak it was very difficult to keep warm with only two layers, so he put on a nine-row *okesa*. It was at this time that Shakyamuni Buddha said that during extremely cold weather monks who cannot withstand the cold may wear these three *okesas* on top of each other.

The custom of wearing the five-row *okesa* next to the skin as an undergarment has been changed in China and Japan, because of the different climates. Monks in these northern countries have worn monk’s clothing such as the *koromo* or other clothes between their skin and the *okesa*. 
Rakusu

A rakusu is made from the basic structure of the five-row okesa, so it is a kind of okesa. It has a lining and is made from five vertical rows, each with one short piece and one long piece, using the nyohō material, color and way of cutting; however, it doesn’t follow nyohō size. Therefore, strictly speaking, to call it nyohō-e is not correct; however, we must not cling too much to form. We need to receive it in the correct way, through the receiving ceremony and precepts ceremony, and then treat it the same as we treat an okesa. Ian Kishizawa Rōshi says in his book Kesakudoku Kōwa that in the middle of the nineteenth century, in the Meiji Restoration in Japan, the government and the people simplified many things. At that time the rakusu was created.

How to Wash an Okesa

Senryu Kamatani Rōshi says the following in his book Teishō Kesakudoku:

The way of washing okesa is quite different from washing other clothes. As Dōgen Zenji says in Kesakudoku, when we wash the okesa we totally have to treat the okesa as Buddha’s body from the beginning to the end. There are two kinds of substances that can be used for cleaning: lye water made from the ash of burned clean grass or wood (people soak the ash in water, then leach out the ash). This was the best cleaning substance long ago. The other substance is fragrant water which is made by putting incense (not stick incense but a piece of aromatic wood such as sandalwood, china berry or aloes wood) into boiling water. At the present time, we do not have to make lye or fragrant water because there are many good cleaning substances, and we can choose a suitable one for the okesa. First, prepare a clean tub. Then prepare a clean clothes line. Pour boiled lye or fragrant water into the tub and soak the unfolded okesa in the water. Then wait for the water to cool (about two hours). After the water has cooled, empty out the water and then pour clean water into the tub. Wash the okesa with both hands by dipping it into and out of the water without squeezing it. Then change the water. Repeat this many times until the water becomes clean. At the final washing, the okesa is purified by using cold water containing a piece of aromatic wood.

Dry the okesa on a clean and purified clothes line wiped with the fragrant water or spread the okesa on a clean and purified board wiped with fragrant water.

After it has dried, fold it in the correct way and put it in an elevated place. Offer incense and flowers to the okesa and walk with gassho around it clockwise several times. This walking shows the highest respect to Buddha. Then do three or nine kneeling bows to the okesa. Receive the okesa with both hands, and put it on your head. Recite the verse of the okesa three times with gassho. Then put it on while kneeling or standing, so as not to touch the okesa on the ground.
How to Wear an Okesa

Shakyamuni Buddha admonishes us in a law (Dharmagupta’s version of one of four Vinaya) about how we should properly wear an okesa. The first prerequisite is that the okesa needs to be large enough to cover at least the navel and both knees, about one third of the body. Since the monks in India wear nothing underneath their five-row okesa, the okesa must be the proper length and worn correctly. Second, as practical clothing, it has to be the correct size for each individual. Third, it has to be worn correctly, not carelessly.

At the end of morning zazen, monks gassho to the okesa, take it out of the case, hold it up with both hands, and put it on their head. Then with gassho they recite the verse of the okesa three times, and then they put the okesa on. Every time we are going to wear a okesa we do the same thing.

When wearing an okesa we should be careful not to sit or step on it. Also make sure the bottom hem is straight when you are standing and sitting so that the okesa properly covers your front. If you wear no clothing under the okesa, of course your navel and both knees should be covered.

There are two ways of wearing an okesa. Ordinarily, the okesa is worn so that one’s left shoulder is covered, leaving the right exposed. This is the method most often used when wearing the okesa. In China, Japan and the United States, monks wear the koromo and laypeople wear clothes under the okesa, so one’s bare shoulder does not show. In India clothes are not worn under the okesa so the right shoulder is exposed. This style is the form used in serving, and showing respect to seniors in India. If the right arm is free from the okesa or clothing, it indicates that one is ready to serve at any time. This also makes it convenient for monks to work. The other way of wearing the okesa is to cover both shoulders. In the latter case, however, even though the shoulders are covered, the upper part of the chest may or may not be exposed. This way is used by the Tathagata and elderly senior monks. A monk should not use this method when he or she is in the company of seniors. When a senior monk conducts an important ceremony the okesa is worn in this way. Dōgen Zenji advises us about the way of wearing an okesa in the Kesakudoku as follows:

There are many other ways of wearing an okesa. In order to learn, the best way is to closely ask the teacher, who correctly transmitted the teaching of Shakyamuni Buddha, again and again until you understand it.
Taking Care of the Okesa

When we are not wearing the _okesa_, we should put it in a case or wrapper (fukusa in Japanese), and put it on an altar. When carrying it we should also put it in a case, and keep it separate from other clothes.

As disciples of Buddha, we should not forget that a _rakusu_ or _ōryōki_ is Buddha. People forget that they are Buddha and put them in the wrong place because they do not have the Buddha’s image on them. This is regrettable as disciples of Buddha, and we need to be more mindful. Even if you cannot understand that the _okesa_ is Buddha, just believe it and honestly treat it as such. Doing this is called _sangaku gubu_; literally, _sangaku gubu_ means “to learn zazen with concentrated reflection.” However, to learn zazen is not to try to understand it through our head.

It is beyond understanding or not understanding: just believe it and try to practice as Shakyamuni Buddha taught.

If our _okesa_ needs mending we should repair it immediately. To wear an _okesa_ without mending is the same as not wearing it at all. Furthermore it is an infraction of the precepts, which means a lack of reflection on the part of Buddha’s disciple. Ejō Zenji asked Dōgen Zenji about what to do with wornout _okesas_ in the _Zuimonki_. “If a monk refuses to throw away an old, mended robe, it looks as though he is coveting it. If he throws away an old robe and acquires a new one, he seems to be attached to the new. Both views are wrong. What attitude should one take?” Dōgen Zenji answered, “If you can free yourself from both covetousness and attachment, neither will be wrong. Wouldn’t it be better, though, to mend a torn robe and use it for a long time rather than long for a new one?”

Ten Excellent Merits

The Buddha has said, “If one shaves their head and puts on a _kaśāya_, they will be protected by all the Buddhas and venerated by celestial beings.” From this, it can be clearly understood that when we shave our head and put on a _kaśāya_ we will be protected by all the Buddhas. Through this protection we can completely realize the merit of the supreme Bodhi-wisdom, being venerated by both celestial beings and human beings. The Buddha once told the Bhiksu Jnanaprabha,

The _kaśāya_ of the great virtuous field is endowed with ten excellent merits. Worldly clothing often increases our defilements, but the Tathagata’s robe does not. A _kaśāya_ has the following merits:

(1) The robe prevents us from being ashamed and allows us to complete repentant life. It becomes the field bringing virtue to us.
(2) The robe protects us from cold, heat, and poisonous insects. By increasing the strength of Bodhi-mind, it leads us to the ultimate identity.

(3) The robe manifests a home-leaver and removes greed. In freedom from the five perverted views, it leads us to the correct practice.

When we see the appearance of a monk, we do not think of doing anything with an unwholesome mind. The okesa influences not only the person wearing it, but also others who see the person wearing it. The okesa-wearing figure of a monk inevitably evokes a sense of the spiritual joy from merging with Buddha’s teaching. The monk’s carriage, shaved head and wearing of an okesa, are the manifestation of unsurpassed penetrating and perfect Dharma.

(4) If the robe is respectfully accepted as a precious banner and paid homage to with bowing, it gives rise to the virtue of the Brahma King.

It is said Brahma is the highest realm in the Rupadhatu, the world of form that is far better than the world of desire we live in. The inhabitants who live there are beyond materialistic desires, specifically carnal desire. They live only on spirituality, that is, in the state of purity and serenity. Brahma is the chief of the first Dhyana heaven in the Rupadhatu. It is said we can be reborn as the Brahma. The idea of being reborn as Brahma seems desirable, but strictly speaking both Brahma and the human world are the deluded world, after all.

(5) If a disciple of the Buddha wears the robe, whenever he thinks of it as a stupa, it will bring virtue into being, remove karmic hindrances, and create awareness among human and celestial beings.

(6) A true monk is well ordered by virtue of wearing the robe with respect, for his actions are not disgraced by worldly desires.

By wearing dull-colored clothing, monks are kept away from the five desires (the five sense objects). When one becomes freed from the sense objects, the attachment to them disappears naturally. The dull blended color used for the okesa is based on the Buddha’s compassion, which leads to no stimulation of the five senses that would create attachment to its color. The same applies to a way of selecting okesa material and size.

(7) The robe is so adorned that the Buddha names it as a good field, for this is the best way for the benefit and comfort of all beings.

The deluded world is based on ignorance as the bedrock of the five desires and the five hindrances. The five desires are the desires for property, carnality, food, fame, and sleep. These may be called the faculty
of instinct inherent in all living beings. Hindrance means that which conceals the virtuous function of mind and heart. The five are (1) covetousness, the more one eats the more rapacious he is; (2) anger, harping tediously on a trivial matter with anger and becoming blind to true reality; (3) sleep; (4) doubt; (5) drowsiness or torpor, being so tediously anxious about one's mistakes that one feels pitiful and ashamed, and neglects the day-to-day work that one has to fulfill. Ignorance is the root of these five desires and the five hindrances, which make one's understanding of reality obscure or cloudy.

Since the okesa is called fukuden-e, or “the robe of the field of virtue,” we are naturally blessed with virtuous qualities if we wear it every day.\(^\text{13}\)

(8) The supernatural power of the robe is inconceivable and plants the practice of Bodhi.

By putting on an okesa, our delusions are cut off and, therefore, we no longer produce further suffering. Then unwholesome mind disappears by means of the virtue of the practice of wearing the okesa. Learning the precept of the ten excellent doings is practiced by keeping the Ten Grave Prohibitory Precepts. All of our good deeds grow in every moment by the merit of the okesa.\(^\text{14}\)

(9) The sprout of the Way grows like a young plant in spring; the subtle result of the Bodhi resembles fruits in fall.

Since the okesa is wholly filled with the Three Pure Precepts, it is free from all evil, and it always works for goodness. Much virtue or merit originates from the okesa that you wear. The okesa strengthens the practice of cultivating the Six Paramitas: giving, keeping the precepts, patience, devotion, meditation and wisdom. When we perfectly practice the Six Paramitas we can save all beings including ourselves. So the okesa can be called a field of virtue.\(^\text{15}\)

(10) The true steadfast vajra armor is unable to be damaged by the poisonous arrow of defilement.

This means when we put the okesa on, we are never harmed by any kind of persecution or hindrance from the external world, nor can any kind of delusion pass through the strong armor of the okesa. By putting on the okesa we become free from the five desires, and then we can practice the Bodhisattva’s way perfectly. The erroneous mind becomes tranquil, we do not miss awareness of ourselves, and we are perturbed by nothing at any time or any place. We never become unsettled from our original self.\(^\text{16}\)
Immeasurable merits are contained in these ten excellent benefits.
Senryu Kamatani Rōshi says the following in the Teishō Kesakudoku:

Do- gen Zenji says in the Kesakudoku that we should carefully study and learn about the ten excellent merits of the okesa. However, we should not say “I understand well” after reading it only a few times; we should not leave the reading or studying of it even if we feel it is difficult to understand. To understand the true value of okesa is not an easy matter, so we cannot master it over a short period of time. We should seriously consider each word and verse.

Do- gen Zenji says, “I could continue talking about the merit of the okesa forever, and the merit would not be exhausted. In my entire life I could not fully express it. It is that vast and boundless. Even though you have read “Kesakudoku” or sutras many times, every time you read you will feel the teaching is fresher and your understanding will become deeper and deeper. The same thing can be said about zazen or other practices.”

These are Dōgen Zenji’s most vehement words. The okesa does not become worthy of respect nor do its benefits increase or decrease by practice. The benefits come from the attributes of the okesa itself. We should not forget this and should believe it is so. How we can smoothly become Buddha, how we can reach supreme perfect Bodhi, is inevitably realized by wearing the okesa. Dōgen Zenji says, “I have never heard of any person, in the past or present, who has realized Buddha without wearing a okesa; anyone can become a Buddha.” So, Dōgen Zenji honestly recommends that we wear the okesa, which has been transmitted to us from Shakyamuni Buddha through successive ancestors.
Notes to Text

2. Dōgen Zenji, Shōbōgenzō, “Kesakudoku.”
4. Ibid.
8. Ibid., p. 99.
   (This footnote applies to all ten excellent merits.)
12. Ibid.
13. Ian Kishizawa Rōshi, Shōbōgenzō Kōwa
14. Ibid.
15. Ibid.
16. Ibid.
Bibliography

Eihei Dōgen Zenji,


Okesa
### The Way of Finding the Size of the Okesa

<table>
<thead>
<tr>
<th>Elbow Length Size</th>
<th>Nine (or more) Row Okesa</th>
<th>Seven Row Okesa</th>
<th>Five Row Okesa</th>
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<tbody>
<tr>
<td>(Chū size)</td>
<td>(Dairyō Okesa)</td>
<td>(Chūryo Okesa)</td>
<td>(Shōryo Okesa)</td>
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The length of one elbow varies according to the individual and is measured separately for each person. It is the distance from your elbow to the tip of your middle finger. This length is the basic unit of measurement. (It does not matter whether measurements are taken with a metric or inch ruler.) The elbow measurement (chū size) is used to calculate the okesa’s length vertically and horizontally.

The method for calculating the measurements of okesas is as follows:

- **Horizontal measurement** = \((\text{one elbow length}) \times 5\) minus \([(5 \text{ elbow lengths}) \div 20]\)
- **Vertical measurement** = \((\text{one elbow length}) \times 3\) minus \([(3 \text{ elbow lengths}) \div 20]\)

- **Horizontal measurement** = \((\text{one elbow length}) \times 5\) minus \([(5 \text{ elbow lengths}) \div 10]\)
- **Vertical measurement** = \((\text{one elbow length}) \times 3\) minus \([(3 \text{ elbow lengths}) \div 10]\)
Yo and En

The yo is the overlapped area of two sewn pieces. The finished overlap is two or three fingers’ width, 1.5” or 2.25” (1 sun or 1 sun, 5 bu in Japanese traditional measurements).

The en is the border around the edge of the okesa. The finished width of the en is the same as the yo.

For strength, all ens should not be narrower than 2 finger widths, 1.5”.

Dankyaku

Dankyaku are the finished horizontal and vertical measurements of the short (tan) and long (chô) pieces. These are the finished measurements that appear between the stitching of yo and yo, or yo and en. (See figure 1.)

Horizontal finished measurements for the dankyaku are the same for both chô and tan pieces. The method for determining the horizontal dankyaku are as follows:

**Nine Row Okesa**

\[
\left( \text{one elbow length} \times 5 \right) \text{minus} \left( (\text{yo} \times 8) + (\text{en} \times 2) \right) \text{divided by 9}
\]

**Seven Row Okesa**

\[
\left( \text{one elbow length} \times 5 \right) \text{minus} \left( \frac{5 \text{ elbow lengths divided by 20}}{20} \right) \text{minus} \left( (\text{yo} \times 6) + (\text{en} \times 2) \right) \text{divided by 7}
\]

**Five Row Okesa**

\[
\left( \text{one elbow length} \times 5 \right) \text{minus} \left( \frac{5 \text{ elbow lengths divided by 10}}{10} \right) \text{minus} \left( (\text{yo} \times 4) + (\text{en} \times 2) \right) \text{divided by 5}
\]
Vertical finished measurements for the chō and tan dankyaku are as follows:

**Tan (Short) Dankyaku**

**Nine Row Okesa**

\[
\left( \text{one elbow length} \times 3 \right) - \left( 4 \, \text{yō} + 2 \, \text{en} \right) \div 5
\]

**Seven Row Okesa**

\[
\left( \text{one elbow length} \times 3 \right) - \left( \frac{3 \, \text{elbow lengths}}{20} \right) - \left( 4 \, \text{yō} + 2 \, \text{en} \right) \div 5
\]

**Five Row Okesa**

\[
\left( \text{one elbow length} \times 3 \right) - \left( \frac{3 \, \text{elbow lengths}}{10} \right) - \left( 2 \, \text{yō} + 2 \, \text{en} \right) \div 3
\]

**Chō (Long) Dankyaku**

**Nine Row Okesa**

2 short dankyaku + 1 yō

**Seven Row Okesa**

2 short dankyaku + 1 yō

**Five Row Okesa**

2 short dankyaku + 1 yō
**Figure 1**

Use figure one on the right as a work sheet. Draw a picture of the oklyn and write the actual measurements on it.

A. Seven row oklyn horizontal measurement

B. Seven row oklyn vertical measurement

C. Horizontal dankyaku measurement

D. Tan (short) dankyaku measurement

E. Chō (long) dankyaku measurement

F. Yō 1.5” (2 fingers width) or 2.25” (3 fingers width)

G. En 1.5” (2 fingers width) or 2.25” (3 fingers width)

* Yō and en widths are the same for nine, seven and five row okens.
Cutting the Pieces for the Okesa

Cut size for
7 Row, 7 Row and 5 Row Okesas

Chō (Long rectangular piece):
(18 pieces for nine row, 14 pieces for seven row, 5 pieces for five row)
Horizontal cut size = horizontal dankyaku + 2 畎 + 2 seam allowances*
Vertical cut size = long dankyaku + 2 畎 + 2 seam allowances

Tun (Short rectangular piece):
(9 pieces for nine row, 7 pieces for seven row, 5 pieces for five row)
Horizontal cut size = horizontal dankyaku + 2 畎 + 2 seam allowances
Vertical cut size = short dankyaku + 2 畎 + 2 seam allowances

En (Cut size for 2 horizontal and 2 vertical strips):
Width = 埈 width (1½” or 2¼") plus 2 seam allowances
Horizontal length = okesa's horizontal length + 2" or 3" for corner folding
Vertical length = okesa's vertical length + 2" or 3" for corner folding

Ties Finished size: About ¾" by 21" or 22".
Cut size: Add ¼" or ½" seam allowance to each side of width, and also on each end of length. (¾" + 2 seam allowances by about 22" + 2 seam allowances.) Make three ties. (Longer length is suggested for heavier fabric.)

Daiza Finished size: 3 ¾" by 3 ¾".
Cut size: 3 ¾" + 2 seam allowances or about 5" by 5"
Make two daizas.

Jorō Finished size: 1½" by 1½"
Cut size: Add seam allowances on each side = 2 ¼" by 2 ¼"
Make four jorōs.

*Seam allowance = ½" or less per seam allowance, adjust as needed
**Figure 2**

Lay out on 45” width fabric. The layout is flexible, this is just an example. It is determined by the width of the ちō and たん cut size and the width of the fabric. You can also adjust the seam allowance.

<table>
<thead>
<tr>
<th>Chō vertical</th>
<th>Chō</th>
<th>Chō</th>
<th>Chō</th>
<th>Chō</th>
<th>Chō</th>
<th>Tan</th>
<th>Tan</th>
<th>Save for making repairs to your おけさ or ざぐ</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chō</td>
<td>Chō</td>
<td>Chō</td>
<td>Chō</td>
<td>Chō</td>
<td>Chō</td>
<td>Tan</td>
<td>Tan</td>
<td>Horizontal たん cut size</td>
</tr>
<tr>
<td>En cut to size *</td>
<td>En cut to size *</td>
<td>En cut to size *</td>
<td>En cut to size *</td>
<td>En cut to size *</td>
<td>En cut to size *</td>
<td>En cut to size *</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ties</td>
<td>Chō</td>
<td>Tan</td>
<td>Tan</td>
<td>Tan</td>
<td>Chō</td>
<td>Tan</td>
<td>Tan</td>
<td>4 じろう 2 おびつ (5” x 5”)*</td>
</tr>
</tbody>
</table>

*Horizontal たん cut size = Vertical たん cut size =

Figure 2
The method of sewing together a top piece and a middle piece is the same as for rakusu sewing. Please see the rakusu instructions, figures 4 to 8.

**Example**
Attaching middle and bottom pieces

1. Measure and mark the chō dankyaku size down from the yō's bottom edge fold of the upper piece.

   Draw a horizontal line for the top edge of the yō stitch line, using the chō dankyaku measurement. This line will be the yō line between the middle piece and the bottom piece.

2. Measure and mark the yō's bottom fold line. This line will become the bottom of the yō, the fold line.

3. Mark the seam line on the top edge of the bottom piece, ¼" or less from the edge.

Sew together the middle piece and bottom piece.
Sewing the Strips Together
(Seven Row Okesa)

The method of sewing together the strips is similar to the way shown in the rakusu instructions, figures 11 - 15. The center strip and the next strip should be marked as shown on the right.

**Next Strip (#3)**

(1) Seam line.

(2) Tan dankyaku measurement down from the yō fold line.

(3) Tan dankyaku measurement up from the middle yō stitch line.

Mark 2 and 3 across the yō. You use these markings for aligning the yō for the adjacent center strip (#4).

**Center Strip (#4)**

(1) Fold line.

(2) Yō stitch line.

(3) Tan dankyaku measurement from the top yō fold line.

(4) Tan dankyaku measurement from the middle yō stitch line.

Mark 3 and 4 across the yō. You use these markings for aligning the yō from the adjacent (#3) strip.
**Marking the Kagami**

Sew together all the strips. Now your okesa has become a big piece, a kagami.

Lay out the kagami and mark its final size:

1. Mark the correct dankyaku horizontal measurements, measuring from the last vertical yöś and add en width for en placement.

2. Mark the correct tan dankyaku by measuring from the top yö lines, and add en size for the top edge en placement.

3. Mark the correct tan dankyaku by measuring from the bottom yö line, and add en size for the bottom edge en placement. The remaining fabric goes inside, underneath the en.
Marking and Attaching the En

Mark the seam line on the long edge of the en. Measure en width from the seam line. Mark your en width on all four horizontal and vertical en pieces.
**Figure 7**

**Okesa En Attachment**

You should have two vertical side en pieces and two horizontal side en pieces.

When you have attached the en, three rows of stitching will show on the outer, front side and only two rows of stitching on the inner, back side. There will be one row of stitching diagonally through the corners, visible on the front and back.
**Figure 8**

Measure, mark, fold and press one seam allowance along the length of each en piece.

Pin the en right side up to the back side of the kagami along the final size mark. It is best to start pinning from the center of the en length. The en should extend beyond the length of the kagami at both ends. Using the kyakushi stitch, sew the en through the fold to the kagami, right up to the corner.

The front side of the kagami shows the back side of the kyakushi stitches, but this will be covered by the en when the en is folded over to the front side of the kagami. The seam allowances go under the en when it is folded.

**Figure 8 (cont)**
Fold the en to the right side of the kagami along the final size mark and press. The kagami back should not be visible above the en edge fold.

After you fold the en, the first row of kyakushi stitches do not show on the kagami back. They are hidden inside the fold.

Measure the en width and fold the other edge excess under. Pin this en edge to the kagami and sew the edge with the kyakushi stitch. Start and stop about 6" from the corner to allow for folding. These stitches appear on the back side of the kagami.

Measure and mark a line along the middle of the en width and pin on the middle line mark. Start and stop sewing about 6" from the corner. These stitches also appear on the back side of the kagami.
Figure 9

Finishing the En Corners

Once you have attached all four ens to the kagami (sewing each en all the way to each corner) and ironed the outer en seam allowances inward, you can begin to fold the ens.

Note: These directions are for the right side top and left side bottom corners. The left side top and right side bottom corners are folded in the opposite directions.

Tip: The horizontal en always overlays the vertical en.

1. Do a preliminary fold of the ens to see where the corner fold line will go. Lay the okesa front side up and spread out the horizontal and vertical ens. Make sure the horizontal en is the bottom-most layer.

2. Fold the vertical en in.
3. Fold the horizontal en down. Put a pin in the outside corner to mark that spot.

4. Draw a line from that outside corner to the place where the two en pieces come together, using either a marking pencil or a hera.

Note: At this point, you can either cut the excess fabric about ½" outside the marked line, or wait and cut the excess once all the folds are completed. (These instructions illustrate the process to follow when waiting to cut the excess once all the folds are completed.)

5. Unfold those preliminary folds and lay the en's flat again. (See corner illustration #1). Then open the vertical seam allowance by folding it towards the kagami.
6. Open the horizontal seam allowance by folding it towards the kagami (making sure the top of the vertical en is folded in too).

7. Fold the vertical en over the kagami (making sure the end of the horizontal en is folded in too).

**Tips:** It helps to fold the top of the vertical en on the diagonal just a bit, to allow more room for the horizontal en to lie flat.

Pin the vertical en in place, putting the pin in through the back of the en.

8. Fold the corner of the horizontal en down and in diagonally, to form a triangle shape.
9. To remove some of the extra bulk, you can cut the extra material from the vertical and horizontal ens. Draw a line at least $\frac{1}{2}$" from the folded edge of the triangle on the horizontal en, and a matching diagonal line on the vertical en, as shown.

10. Fold the horizontal en down over the vertical en.

11. If necessary, adjust the fabric of the corner to fit snugly and neatly, and then crease the folds firmly into place. Pin or baste, and then sew the corner.

Finish all en rows of stitches to the corners, beginning with the inside line.

**Jorō Attachment**

Mark and press jorōs to their 1$\frac{1}{2}$" finished size. Position them on the okesa so that the jorōs overlap the ens by about $\frac{1}{4}$". Pin and sew.
$\textbf{Figure 10}$  

Left Side Top and Right Side Bottom Corners

Horizontal $\textbf{en}$

Inside of $\textbf{en}$

Front side of $\text{Kagami}$

Lay $\textit{okesa}$ front side up and spread out the corner $\textit{ens}$.

Horizontal $\textbf{en}$

Remove $\textit{En}$ width

$\textit{En}$ width $\textit{En}$ width

$\textit{En}$ width

$\textit{En}$ width

$\text{Left Side Top and Right Side Bottom Corners}$

$\textit{Horizontal en}$

$\textit{Horizontal en}$

$\textit{Horizontal en}$

$\textit{Horizontal en}$
Fold vertical *en* forward over *kagami* so that vertical *en* now has its outside facing you, and baste or pin in place. Then fold horizontal *en* over.

Figure 10 (cont)
When folding the horizontal en over, tuck the corner under to make a diagonal line. Tack along the edge several times almost to the tip of the corner, to hold the material in place. Sew the diagonal line in place, and sew the unfinished edge of the corner.

Remove any basting stitches that show.

Finish all en rows of stitches to the corners, beginning with the inside line.

**Jorō Attachment**
Mark and press jorōs to their 1½" finished size. Position on the okesa so that the jorōs overlap the ens by about ¼". Pin and sew.

Orient the lengthwise grain of the fabric vertically.
Lining Attachment for a Nine-or-More-Row Okesa

For sewing a nine-or-more-row okesa a lining is attached to the back side of the kagami.

Method 1

Begin when your kagami is completed but the ens are not attached to it. You should have two horizontal ens and two vertical ens and a lining piece larger than the completed size of the okesa by not less than $\frac{1}{2}^\prime$ nor more than 1" all around. If you need to piece the material together to make a large enough lining, join the pieces together as you would the kagami — creating long yōs.

Lay the kagami back side up on a large flat surface. Spread the lining over it, front side facing up, so that it covers the kagami completely. Pin them together. Using your fingertips to feel where the yōs are, measure out the appropriate dankyaku length from the last yōs (see instructions for dankyaku length), add width of en for the en placement, and mark the completed (final) okesa size on the lining.

Sew the lining to the kagami. Begin about $\frac{1}{2}$ of the way down from the top and sew to about $\frac{1}{2}$ of the way up from the bottom. The place to sew is on the kagami yōs. You may sew on every other yō line; it is not necessary to sew on every yō. Sew from the lining side through one layer of the kagami yō. The stitches should not be visible on the front; check often to be sure. Try to insert a yardstick inside the vertical yō of the kagami, then sew the lining and yō together using a longer needle. The yardstick is very helpful to keep the stitches from showing on the front side of the okesa. The stitches showing on the lining side should be tiny, about $\frac{1}{8}^\prime$ or $\frac{1}{4}^\prime$; but the stitches within the yō can be long, about 1", so that the tiny lining stitches are spaced far apart.

Attach the en on the final okesa outer size mark. Sew through the okesa kagami and the lining. The seam allowance material of the okesa and lining should stay inside of the en.
Method 2

With this method the ćans are already attached and your ćokesa should be completed, except for ćorōs and daizas. This method also uses one large piece of lining. The lining cut size is the same as in Method 1 (larger than $\frac{1}{2}"$ or 1" all around for the seam allowance).

Tuck (fold) the lining’s seam allowance under on all four sides to the ćokesa’s final size. Lay the ćokesa backside facing up on a large flat surface. Spread the lining out face up; the insides of the ćokesa and the lining face each other.

Pin the edges of the ćokesa and lining together. Sew using small hidden stitches on the lining side along the edges of the ćokesa. Then put on the ćorōs and daizas.

Method 3

This method is used when you have many small pieces of lining material. Put linings behind each of the ćans and ćhōs. This method is also for an ćokesa that is completed, except for ćorōs and daizas.

Cut ćhō and ćan lining pieces, adding $\frac{1}{2}"$ on to the ćhō’s and ćan final sizes. Tuck the seam allowance under so that the finished lining piece is $\frac{1}{8}"$ smaller than the ćhō or ćan size.

Pin the lining to the ćhō or ćan on the back side. Then sew using very tiny running stitches. Sew the very edge of the lining and ćokesa together. Since you fold the lining about $\frac{1}{8}"$ smaller than the ćhō and ćan size, there is a tiny space, about $\frac{1}{16}"$, between the edge of the ćō and the edge of the lining. (The original idea of $\frac{1}{16}"$ came from the width of a grain of barley.) The front side of the ćokesa will show the running stitch line. Then put on the ćorōs and daizas.
Ties

3 ties are needed. Finished width is about \( \frac{3}{8} \)".

Cut size is about 21" or 22" by 1" or 1½".

For heavier fabric, the longer size is suggested.

**Tie 1**
Fold seam allowances in, fold and sew using the hidden stitch only along the long side. Leave both of the ends open.

Tie 1 will be fixed on the daiza that will be put on the right (front) side of the okesa. Both ends will hide inside the daiza, between the okesa and the daiza. To make the inside of the daiza smoother we do not fold and sew the ends of this tie.

**Tie 2**
Fold seam allowances. Sew three sides, the longer and both short sides, using the hidden stitch. Four sides of the tie are closed up by the hidden stitch and the fold.

Tie 2 will be attached to Tie 1.
**Tie 3**

Sew the longer side and one of the shorter sides, and leave the other side open.

Tie 3 is fastened by one end to the *daiza*, that will be put on the back side of the *okesa*. It is the open side that is put inside of the *daiza*. 
Daiza

2 pieces are needed, finished size 3¾" by 3¾".
Cut size 4½" by 4½".

(1) Mark ⅜" - ½" for the tie hole on the center of the daiza.
The finished width of the tie is about ⅛".

(2) Mark Daiza as shown.

(3) Baste a patch to the back of the daiza, covering the tie hole. The grain of the patch should be at right angles to the grain of the daiza material.

(4) Cut the slot for the tie hole.

(5) Sew around the tie-hole cut using buttonhole stitches, sewing through both layers of fabric. See illustrations 12a and 12b on the next page.

Figure 12
Wrap the end of Tie 3 with a small piece of fabric about 2" by 2", and wrap both edges of Tie 1 with another piece of fabric the same size. Fold the pieces of fabric to make a triangle shape. Put the unfinished ends of the ties into the triangle pieces and then wrap the tie with the triangle. This looks just like a tie lady wearing a triangle kimono. Pin and baste the triangle piece and the tie(s) together. Put the triangle piece on the wrong side of the *daiza*. The tie sticks out through the hole on the right side.
Sew the *daiza* and the triangle piece together using *kyakushi* stitches. Notice that the end of the triangle piece should reach the inside square mark, but not the outside square mark.

Fold the edges of the *daiza* and make the finished size $3\frac{3}{4}\text{"}$ by $3\frac{3}{4}\text{"}$.
How to Assemble the Ties

This illustration is for the outside tie over the left shoulder.

Figure 15

Illustration from Kesa No Kenkyū
Edited by Echu Kyuma
Published by Daihorinkaku
Attaching the Daiza

(1) On the front, the outside, of the okesa, on the left shoulder side, the center of the daiza (the tie hole) should be placed at the intersection of \( \frac{1}{3} \) (from the edge) of the okesa's horizontal measurement and 6” below the lower edge of the en.

On the back side of the okesa, on the right shoulder side, the center of the daiza (the tie hole) should be placed at the intersection of \( \frac{1}{3} \) (from the edge) of the okesa's horizontal measurement and 3” below the lower edge of the en.

(2) Sew two rows of stitching around the daiza on the okesa and also diagonal lines at the corners, using the kyakushi stitch. The stitches start and end inside of the daiza, so the knots will not show outside, but will hide inside the daiza.

This is the final sewing. Now iron the okesa at a medium temperature. First iron the ens and yōs, then iron the kagami the top to bottom, middle to outer edges, so that you do not iron against the yō edges. Fold the okesa in the proper way. (See figure 19.) If you fold your okesa improperly, you will have trouble putting it on when you wear it.
**Figure 17**

**How to Fold the Okesa**

The okesa is always folded with the back side (the inside) facing out.
Zagu
The *zagu* (*nishidana*, in Sanskrit) is used as a mat to protect the *okesa* from dirt when the monk sits or bows. It is also used to protect his or her health when sleeping. Since ancient times the custom in India has been to walk in homes with shoes on and to sit on dirt floors. Thus everyone, regardless of whether they were monks or ordinary people, always had to carry mats to sit upon.

One day when Shakyamuni Buddha was staying at Rajagrha, he walked inside the monastery to inspect it. He noticed many sleeping mats were scattered in the alley. Most of them were filthy and wet from rain. At that time Shakyamuni Buddha established the *zagu* as the monks’ mat, for it was easy to carry on their shoulders or their arms.

We use the Buddha’s forearm (elbow size), which fits everyone, for the *zagu* measurement. The Buddha’s elbow length is 2 shaku 4 sun. The *zagu* size is two elbow sizes (4 shaku 8 sun) long, and one and a half elbow sizes (3 shaku 6 sun) wide. Our *zagu*’s longer sides are 36” and the shorter sides are 27”.

When the *zagu* is made from new fabric we sew a piece of used fabric in the center. This is the rule. The square patch is called *tekko*, in Japanese, and one’s individual elbow size is used as the *tekko*’s measurement.

The rules of the color and the material are the same as for the *okesa*, but it does not have to be the same material as the *okesa*. Also each *okesa* does not need its own *zagu*. The Buddha taught that for very big people the *zagu* may be larger.
## Layout and Dimensions

<table>
<thead>
<tr>
<th>Material</th>
<th>Finished Size</th>
<th>Cut Size</th>
<th># of Pieces</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kagami</td>
<td>21&quot; by 30&quot;</td>
<td>22&quot; by 31&quot;</td>
<td>1 Piece</td>
</tr>
<tr>
<td>En</td>
<td>27&quot; by 3&quot;</td>
<td>28&quot; by 4&quot;</td>
<td>2 Pieces</td>
</tr>
<tr>
<td>En</td>
<td>36&quot; by 3&quot;</td>
<td>37&quot; by 4&quot;</td>
<td>2 Pieces</td>
</tr>
<tr>
<td>Jorō</td>
<td>3&quot; by 3&quot;</td>
<td>4&quot; by 4&quot;</td>
<td>4 Pieces</td>
</tr>
<tr>
<td>Back Facing</td>
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<td>28&quot; by 37&quot;</td>
<td>1 Piece</td>
</tr>
<tr>
<td>Tekko</td>
<td>18&quot; by 18&quot;*</td>
<td>19&quot; by 19&quot;</td>
<td>1 Piece</td>
</tr>
</tbody>
</table>

The seam allowances are approximate; it is not necessary to get them exactly the same as the above.

Everything should be laid out with the longer lengths following the grain of the fabric (lengthwise).

* (or) one elbow length by one elbow length.
How to Sew the Zagu

(1) Baste the kagami on the center of the back facing.

(2) Put the ens around the back facing in the same way as for an okesa. Sew the en and back facing together, using the kyakushi stitch.

(3) Next sew the inside line on the en, then the middle line.

(4) Put the jorōs on.

(5) Put the tekko on the kagami in the center; then sew the tekko, kagami and lining together by kyakushi stitches.
How to Fold the Zagu

1. Fold toward you

2. Fold toward you

3. Fold toward you

Side underneath showing about $\frac{1}{4}''$ more than side on top

half of width $-\frac{1}{4}''$, half of width $+\frac{1}{4}''$

back side up

half of width $-\frac{1}{2}''$, half of width $+\frac{1}{2}''$
Each fold-over is brought close to the opposite edge, but not flush. This is to allow room for the fabric inside the fold. Bring the upper edge over to about \( \frac{1}{4} \)" to \( \frac{1}{2} \)" shy of the edge underneath.
Shō-san-e
Three Miniature Okesa
Introduction

Shō-san-e are three miniature size ōkesas: five, seven and nine rows. A little history of the shō-san-e is given in the chapter “Nyohō-e.” “Shō” means small, “san” means three, and “e” means ōkesa in Japanese.

The following instructions were given by Eshun Yoshida Rōshi:

The size, color and material of the shō-san-e follow the rule of the ōkesa. The basic size of the ōkesa is five arm lengths for the horizontal width and three arm lengths for the vertical length. The shō-san-e follows this same ratio (5 to 3). See figures 1 and 2 for exact measurements. (Note that $\frac{5}{16}"$, 0.8 cm or 2 bu are used for en, yō and jorō of any shō-san-e.)

Since the sizes of the shō-san-e are very small, there is no middle line sewn on the en and no daizas or ties are sewn. A lining is placed on the nine row miniature ōkesa.

Monks carry the shō-san-e with them when they travel. Therefore, the shō-san-e dimensions are a handy carrying size. Figures 1 and 2 offer two different sizes for the five, seven and nine row miniature ōkesas. There may also be other sizes. The larger size in figure 1 is that given by Eshun Yoshida Rōshi. The smaller size in figure 2 is the size Dainin Katagiri Rōshi made while he was in Eiheiji Monastery in Japan (1947). The measurements are transferred from an ancient Japanese measurement system (bu to inches and metric). See the following figures.
Five Row Miniature Okesa

Larger size

Dankyaku  $1\frac{5}{8}''$ (11 bu)
Tan Dankyaku  $1\frac{5}{8}''$ (11 bu)
Chō Dankyaku  $3\frac{11}{16}''$ (23 bu)
Jorō, En, Yō  $\frac{3}{16}''$ (2 bu)
Dankyaku 1\(\frac{1}{16}\)" (7.3 bu)
Tan Dankyaku 7\(\frac{7}{8}\)" (6 bu)
Chō Dankyaku 2\(\frac{1}{16}\)" (14 bu)
Jorō, En, Yō 5\(\frac{1}{16}\)" (2 bu)

Seven Row Miniature Okesa Larger size

10" or 25.4 cm (67 bu)

6\(\frac{1}{4}\)" or 15.6 cm (41 bu)
Nine Row Miniature Okesa Larger size

Dankyaku  \( \frac{3}{4}'' \) (5.2 bu)
Tan Dankyaku \( \frac{7}{8}'' \) (6 bu)
Chō Dankyaku \( \frac{21}{16}'' \) (14 bu)
Jorō, En, Yō \( \frac{5}{16}'' \) (2 bu)
Five Row Miniature Okesa

Smaller size

Dankyaku: 1⅛" (7.6 bu)
Tan Dankyaku: 1⅜" (7 bu)
Chō Dankyaku: 2⅞" (16 bu)
Jorō, En, Yō: ⅜" (2 bu)
Dankyaku $1\frac{11}{16}$" (5 bu)
Tan Dankyaku $\frac{1}{2}$" (3.3 bu)
Chō Dankyaku $1\frac{5}{16}$" (9.2 bu)
Jorō, Ōn, Yō $\frac{5}{16}$" (2 bu)

Seven Row Miniature Okesa Smaller size

7 $\frac{7}{16}$" or 19cm (50 bu)

4 $\frac{1}{2}$" or 11.4cm (30 bu)
Nine Row Miniature Okesa Smaller size

Dankyaku 1⁄2" (3.3 bu)
Tan Dankyaku 1⁄2" (3.3 bu)
Chō Dankyaku 15⁄16" (9.2 bu)
Jorō, En, Yō 5⁄16" (2 bu)
Instructions

Material: A thin fabric in an okesa color (eshiki, blended color). For shō-san-e the Decchō style is often used. (See chapter on “Nyohō-e”.) In this method the yōs are made from different pieces of fabric and sewn onto one piece of fabric in the shō-san-e size fabric using kyakushi stitches.

(1) Cut the fabric to the final shō-san-e size adding small seam allowances for four sides. Please remember when figuring out the seam allowance that your yō width is only ⅛”.

(2) Mark the en inside and outside lines and all yōs on the shō-san-e fabric piece which you just cut.

(3) Cut the horizontal and vertical yō pieces adding small seam allowances. Also cut the en and jorōs adding small seam allowances for the four sides.

(4) Fold all of the yōs’ longer sides to the proper width (⅛”, 0.8 cm or 2 bu). Do not fold the shorter-side edges. Place the folded short yōs on the horizontal yō marks. Pin or baste the yō on the shō-san-e. Sew the very edge of the folded yō using Kyakushi stitches. Sew all of the horizontal yōs onto the shō-san-e fabric piece.

(5) Vertical yōs are used the same way. Place the shorter side edges of the horizontal yōs underneath the vertical yōs. The vertical yōs go over the horizontal yōs.

(6) Attach ens and jorōs. There is no need to sew a middle line on the en.

(7) A lining is put on the nine row. See the lining instruction Method 2.

(8) Fold each shō-san-e back side out in half, vertically; and in half again vertically; and then fold horizontally.

(9) Make a shō-san-e case. Put the three shō-san-e together in one case. See okesa or rakusu case instructions.

(10) Put the shō-san-e in its case on your altar when you don’t carry it with you.
Rakusu
Introduction

Sewing a rakusu is not a difficult task, but it will require time, patience, and care. You will need a piece of blended colored fabric (very dark brown, dark green, reddish black, bluish black, etc.) about 48" long by 15" wide, a piece of whitish fabric 14" long by 8½" wide for backing and a non-fusible interfacing. 100% cotton is best for both of these or you can use a cotton/synthetic blend, or any lightweight fabric that keeps a crease when you iron it. You will also need a 15" square of fabric for your rakusu case. If you do not have any suitable new or old fabric for this purpose, you can add 15" to your rakusu fabric length. For information about the case and lining, see rakusu or okesa case directions, page 115.

All measurements are given in inches, but an alternative set of metric measurements is included on page 78. The metric measurements make a larger rakusu. It is important not to waste fabric; the smaller size fully utilizes the standard fabric widths. One can get three rakusus from a piece of 45" wide by 48" long fabric, or 2½ from a 36" wide by 48" long piece of fabric.

You will also need a sewing needle (compatible with the fabric and long enough to handle easily), thread (of a color similar to the blended color), scissors, ruler, marking chalk and quilting pins. Originally, thread was dyed at the same time as the fabric. Now, you may use a slightly different shade so you can see the stitches better. However, the stitching on a rakusu is not intended for decoration or expression of personality.

Whenever you are not working on your rakusu all of your fabric should be kept wrapped in a cloth. Care must be taken to keep the rakusu fabric clean during sewing and transport.

Making a rakusu may take about forty to sixty hours, depending upon your sewing skill.

Before starting, read through the instructions to get an idea of what you will be doing. Before cutting pieces of fabric or sewing, it would be a good idea to read a few sentences ahead in the instructions to make sure you understand the step completely.
### Alternate Dimensions
*(Finished size of rakusu)*

<table>
<thead>
<tr>
<th></th>
<th>Standard in INCHES</th>
<th>Standard in BU</th>
<th>Large in METRIC</th>
<th>Young child in BU</th>
<th>Young child in METRIC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chō</td>
<td>4&quot; by 1½&quot;</td>
<td>22bu by 10bu</td>
<td>9.5cm by 3.5cm</td>
<td>20bu by 8bu</td>
<td>7.5cm by 3cm</td>
</tr>
<tr>
<td>Tan</td>
<td>1¾&quot; by 1½&quot;</td>
<td>11bu by 10bu</td>
<td>4.5cm by 3.5cm</td>
<td>8bu by 8bu</td>
<td>3cm by 3cm</td>
</tr>
<tr>
<td>Yō</td>
<td>⅓&quot;</td>
<td>5bu</td>
<td>2.5cm</td>
<td>4bu</td>
<td>1.5cm</td>
</tr>
<tr>
<td>Sao</td>
<td>1½&quot; by 35&quot;</td>
<td>10bu by 233bu</td>
<td>4cm by 95cm</td>
<td>7bu by 180bu</td>
<td>2.7cm by 68cm</td>
</tr>
<tr>
<td>En</td>
<td>1½&quot;</td>
<td>10bu</td>
<td>4cm</td>
<td>7bu</td>
<td>2.7cm</td>
</tr>
<tr>
<td>Maneki (folded)</td>
<td>3¼&quot; by 3½&quot;</td>
<td>23bu by 25bu</td>
<td>11cm by 10cm</td>
<td>23bu by 18bu</td>
<td>8.5cm by 7cm</td>
</tr>
<tr>
<td>Jorō</td>
<td>1&quot; by 1&quot;</td>
<td>7bu by 7bu</td>
<td>2.5cm by 2.5cm</td>
<td>5bu by 5bu</td>
<td>2cm by 2cm</td>
</tr>
</tbody>
</table>

Bu is an old-fashioned Japanese measurement. Standard size rakusu sizes were transferred from bu to inches.

- 10bu = 1sun
- 100bu = 10sun = 1shaku
- ⅓" = 5bu
- 1½" = 10bu = 1sun
- 3" = 20bu = 2sun
- 1¼" = 11bu = 1sun 1bu
This figure is not drawn exactly to scale. You must rely on the measurements for each piece. If the fabric you have chosen has a very coarse weave, you may need to cut the pieces slightly larger to achieve the right size in your finished rakusu.

*Lay out your pattern lengthwise on the fabric.
Sewing the Kagami

(1) To begin, check the colored fabric to be sure the grain is straight. On close examination, you should see the warp and weft threads perfectly perpendicular to each other. If the threads are crooked, grasp the corners of the cloth and pull on the diagonal, in the direction required to straighten the grain. Next, lay out the fabric and iron it smooth.

(2) Using a dressmaker’s chalk pencil, mark the pieces on the fabric as shown in figure 1.

You should end up with the following pieces:

- 5 Chō (Long) 3¾" x 5½"
- 5 Tan (Short) 3¼" x 3½"
- 1 Maneki 7½" x 9½"
- 2 Sao 3¾" x 36"
- 1 En (Border) 3⅛" x 48"
- 4 Jōō (Reinforcing) 1½" x 1½"

1 back facing (white or light blended color) about 8" or 8½" x 11½"

1 Interfacing about 9" x 13"

1 Maneki interfacing 3" x 8"

2 Sao interfacing about 1¼" x 36"

(See note on figure 1.)
Marking the Chō and Tan

(3) It is easiest to make the front center section of the rakusu first. You will be sewing each tan to a corresponding chō, then taking these strips and sewing them side by side to make the front center section. It is important to make each seam correctly.

(4) Take 2 chō and 2 tan, and lightly draw the seam lines on the right (front) side of the fabric, following the grain, as shown in figure 2. Always measure the 1/4" line first, then measure the 3/4" line from the 1/4" line. We will refer to these 2 chō/tan sets as strips (b) and (d). See figure 16 for their final location and relation to each other. On the 3 remaining tan/chō sets, which we will refer to as (a), (c), and (e), draw the seam lines as shown in figure 3.

Figure 2
Figure 4
Pinning and Stitching the Chō and Tan with the Kyakushi Stitch

(5) Take the chō and tan for set (b), put the wrong sides of the fabric together, and pin the chō to tan, matching the chalk lines as shown in figure 5. You should pin perpendicular to the chalk lines, catching only a small bit of the material, and your pins should be fairly close together. This will prevent the material from puckering, resulting in a smooth finished rakusu.

(6) Using the kyakushi stitch, as shown in figure 6, stitch the chō and tan together right on the chalk line. The stitches should be very small (less than $\frac{1}{16}$") and very close together (about $\frac{1}{8}$") extending the entire width of the material. They are perpendicular and very close together. Refer to figure 6 for illustration. The fold will curl up later if your stitching is too far from the edge.

While sewing, you should chant silently with each stitch,

“I take refuge in the Buddha”
or
“Namu kie Butsu.”

Your objective is not to finish the rakusu quickly but to proceed with each step in deep mindfulness.
**Figure 7**

**Knotting the Thread**

Before beginning, knot one end of the thread by wrapping the thread around your index finger (b) and rolling it off between thumb and index finger (c, d) while pulling it tight into a tiny ball (e). It helps to moisten the thread end first.

To finish off the hand sewing with a knot, lay the needle on top of the last stitch, wrap the remaining thread a few times around the needle (g), and pull the needle out (h), while pinching the knot area between the thumb and forefinger.

To finish off the hand sewing without a knot, take a small back stitch (i), then reverse direction and sew back over the line of stitching for a few stitches (j). Tuck the thread under (k), and trim off the excess. This type of finishing may be desirable to avoid a lumpy knot.
(7) Fold the tan up and fold the chô under on the \( \frac{1}{4} \)" chalk line, as in figure 8. Pin and stitch very close to the fold line. The fold will curl up later if your stitching is too far from the edge. Repeat this procedure with chô/tan set (d). Take care that your fold lines are crisp; when you open a seam, flatten it out and crease along the stitch line with your fingernail. This is quite important; if you don’t, your yô (the space between the stitching lines, see the completed rakusu, pg. 86) will pucker and your chô or tan will become shorter and not fit properly.

(8) Take the tan and chô for set (a), with the wrong sides of the fabric together, and pin the tan to the chô matching the chalk lines as shown in figure 9. Stitch on the line, then fold the chô up and fold the tan under on the \( \frac{1}{4} \)" chalk line, as in figure 10. Pin and sew, following the same directions as for strips (b) and (d). Now, repeat the process on tan/chô sets (c) and (e).
Assembling the Vertical Strips

(9) Now you are ready to join these vertical strips together, sewing them side by side. Begin with pieces (c) and (d) [or (c) and (b)]. Mark the seam lines on each piece as shown in figure 11. From the fold of the seam on (c), measure down 1⅜". From the first stitch line on (d), measure up 1⅜". These reference points (*) on diagram must match up as you sew (c) to (d) in the same way the chô and tan were sewn together.
Figure 12

Pin, matching the reference points
A* and a*
B* and b*

Pin from the center toward both
ends. Don't be concerned if the
ends don't line up evenly; this is
normal.
**Figure 13**

Sew on the first seam line.

Fold (d) up and fold (c) under the ¼" chalk line. Pin and stitch very close to the fold line.
Figure 14

Seam line

Fold line

1st seam line

Fold line

1st seam line

(b)

Fold line

1st seam line

Fold line

1st seam line

(b)

Fold line

1st seam line

Fold line

1st seam line

(b)

Fold line

1st seam line

Fold line

1st seam line

(b)
(10) Mark 2 chalk lines on (d): first, 1½" to the right of the fold of (c), then ¼" from the first line. On (e), mark a chalk line ¼" from the left edge, and mark a reference point (*) 1½" down from the fold. Matching this reference point to the upper stitch line on (d), you can sew (d) to (e), as strips (c) and (d) were sewn together. See figure 14.

(11) Mark 2 chalk lines on the left edge of (c): first, 1½" from the first row of stitching that connects (c) to (d), then ¼" from the first line. On (b), mark a line ¼" in from the right edge, and a reference point (*) 1½" up from the first stitch line. Match this reference point on (b) to the fold of the seam on (c), and sew (c) to (b), as strips (c) and (d) were sewn together. See figure 14.
Figure 15

(a) Fold line

(b) Seam line

(c) Fold line

(d) Seam line

(e) Fold line

1 5/8" (11 bu)

1/4" (2 bu)

3/4" (5 bu)

1 1/2" (1 sun)

3/4" (5 bu)

the rest

Figure 15
(12) Mark 2 chalk lines on the left edge of (b): first, $1\frac{1}{2}''$ to the left from the fold of (c), then $\frac{3}{4}''$ from the first line. On (a), mark a chalk line $\frac{1}{4}''$ from the right edge, and mark a reference point (*) $1\frac{5}{8}''$ down from the fold. Matching this reference point to the upper stitch line on (b), you can sew (b) to (a). See figure 15.

Remember: The horizontal fold lines (horizontal ｙｏ line) should form a straight line across the front of the kagami.
Inner perimeter of *kagami*
Basting stitch
Interfacing
Backfacing (backfacing is underneath interfacing, about same size as *kagami* piece)

*Figure 16*

*according to actual dimensions of your *kagami*
Marking and Basting the Kagami

(13) The top and bottom edges of this center section will not be straight across. From the fold of the seam joining pieces (a) and (b), draw a line 1 1/2" to the left, and from the fold of the seam joining pieces (d) and (e), draw a line 1 1/2" to the right. Measure up 1 5/8" from the upper stitch lines on (a), (c), and (e), and draw a horizontal line. From the folds on (b) and (d), measure down 1 5/8" and draw a second horizontal line. You have now marked off the inner perimeter of the center section, which should measure approximately 6 7/16" x 10 1/2".

Carefully press flat. See figure 16.

(14) Press the back facing and interfacing. Then lay out the back facing, place the interfacing on top of it, and place the kagami on top of the interfacing, right side up. Smooth the pieces out, then find the center of the kagami. Put a pin there.

(15) Then very carefully smooth the fabric from the center to the edges, checking that the facings are flat and the grain is straight. Place pins as shown in figure 16. Once all is securely pinned, you may baste all three pieces together around the perimeter, keeping your stitches slightly outside of the chalk line. Use large stitches, about 1/4" – 3/4" in length. This basting will keep the kagami, interfacing and back facing straight and centered as you attach the en. The basting stitches will not show when the rakusu is finished.
Figure 17

Sewing the En
(Use either Method 1 or Method 2)

Method 1

*Measurements are approximate and should be replaced by the actual dimensions of your kagami.*
Method 1
Mark on the wrong side of the fabric. This drawing is not to scale. Measurements are approximate and should be replaced by the actual dimensions of your kagami.

(15) Smooth out or iron the en piece flat. Lay out the guide lines as in figure 17. All measurements will be derived from the actual dimensions of your kagami, so the measurements given on the diagram are approximate only. Measure your kagami on the chalk line you drew in step 13 and use these dimensions for your en.

Precision in measuring is extremely important in this step. Please check and recheck all measurements.
Step 1. First corner: Sew ends together, starting at point (A), where the lines meet, and ending at point (B).

Step 2. How to sew all corners: Use basting stitch. First pin and then sew all 4 corners of the en, slightly outside of the mark always beginning at point (A) and ending at point (B). See figure 20.

Leave a loop of thread about $\frac{1}{2}$" at the middle. See figure 20.
**Figure 20**

Use a basting stitch, and leave a loop at the middle (tip) as shown in figure 19. Knot your thread before beginning to sew and when finished basting.

**Figure 21**

Corners 2, 3, and 4.
Figure 21a
1st corner
3rd corner

1st corner: shorter side of en (67/16" side) faces you. The right side flap is folded toward you. Left side flap is folded to back, away from you.

---- Basting stitch
_____ Marked line (fold on this line)

Figure 21b
2nd corner
4th corner

Figure 21c

(17) Fold each corner following the diagram. Fold on the marked line so that the basting stitches will go slightly inside of the corner line.

The 1st corner and the 3rd corner are shown in figure 21a. The right flap is folded toward you and the left flap is folded to the back side. The 2nd corner and 4th corner are as shown in figure 21b.

Fold and iron all the corners. Iron only on each corner; do not iron on the marked line of the en. The warm temperature might stretch the fabric and alter the length of the en.
Sewing the En Corners with the Kyakushi Stitch

Insert both your thumbs inside the corner, underneath the triangular flaps, with your 4 fingers on the outside. The flaps are supported from the outside by the 4 fingers and inside by the thumbs. Then turn the corner inside out. Pin on the corner line. The inside triangular part, together with the pinned side, must stay folded toward you. The piece folded to the back side must stay on the opposite side of the right corner. Each half of the corner should have a triangular flap inside, so the fabric layers become even.
(18) Beginning with the first corner, and sewing toward the outside corner, sew all corners using the kyakushi stitch. Start your stitch about $\frac{1}{8}"$ from the inside-of-en fold line and end about $\frac{1}{8}"$ from the other inside of en fold. As you sew each corner, turn and re-hold the corner, continuing the kyakushi stitch on the other side of the corner. Finish each corner.

When you sew on the corner line, put the fingers of your other hand inside under the triangular part, so you won’t sew the two sides of the corner together. You will be sewing the triangular part on that side to the seam. The stitch lines illustrated in the diagram are on the top edge of each fold. You made the first corner by stitching together the two ends of the En. No ironing is suggested. See figure 22.

Go to figure 26.
**Figure 23**

**Method 2**
Mark on the right side of the fabric. This drawing is not to scale. Measurements are approximate and should be replaced by the actual dimensions of your *kagami*.

---

**Left side as you face Rakusu**

- Straight grain
- Isosceles triangles
- Right-angle triangles

- 46 3/8" across
- 3 1/2" ±
- 1/4" ±
- 1 1/2" ±
- 6 7/16" ±
- 3" ±
- 10 1/2" ±
- 3" ±
- 6 7/16" ±
- 3" ±
- 10 1/2" ±
- 1 1/2" ±
- 4 1/2" ±

- 1/4" (10 bu)
- 1" (43 bu)
- 3" (20 bu)
- 10 1/2" (70 bu)
- 3" (20 bu)
- 6 7/16" (43 bu)
- 3" (20 bu)
- 10 1/2" (70 bu)
- 1 1/2" (10 bu)
- 4 1/2" ±

- 1/2 of 1st corner
- 2nd corner
- 3rd corner
- 4th corner
- 1/2 of 1st corner
Step 1
Mark the end exactly as in figure 17, but on the right side of the fabric. Then turn the end over and mark a chalk line along the entire length of the end right along the middle. Also mark lines across the ends, ¼" from each end.

Step 2
First corner: Sew the ends together on the back side (with the right sides facing in) using a running stitch. Turn to the right side and check that the chalk lines make a perfect “X”. Then press the seam allowance open. Turn the whole end to the right side.

Step 3
Imagine that the “X” is laid over the face of a clock. Fold and press along the 11 o’clock - 5 o’clock diagonal for corners 1 and 3. Fold and press the opposite diagonal on corners 2 and 4.
**Figure 25**

**Step 4**
Fold the top of the **en** toward you along the chalk line. Fold the bottom of the **en** up along the chalk line. Fold the outside edge of each side under (to the back) along the chalk line.

**Step 5**
On the front, the top and bottom pieces overlap the side pieces. On the back it's the reverse: the sides overlap the top and bottom. Return to figure 21d to sew the corners. Then go to figure 26.
Putting the Kagami into the En

**Both Method 1 and Method 2**

(19) Put the *kagami* into the *en*. Match the *kagami*’s corners and the *en*’s inside corners. Lightly pin the corners. Fold the seam allowance to the inside of the *en*. Lightly pin the *en*’s edge to the *kagami* through the backing material but not through the back edge of the *en*. Sew the very edge of the *en* using the *kyakushi* stitch through the interfacing and the backing (white or light-blend fabric) but not through the other side of the *en*. Use the same tiny *kyakushi* stitch you used when sewing the *kagami*. See figure 26.
(20) Turn the rakusu over so that the white or light-blend color fabric (facing you) is in front of you, with the en encircling it but not sewn down. Carefully fold on the ¼" line, seam allowance to the inside, and pin as you did the front side. The folded line will cover the back side of the kyakushi stitch line. Sew the very edge of the en using the hidden stitch (see figure 27) through the inner side of the rakusu. The dotted line in figure 27 indicates the thread passing beneath the surface of the fabric. Stitches do not show in the hidden stitch. Check to make sure no stitches show on the front of the rakusu.

(21) Turn the rakusu over again, so that the front of the kagami is facing you. Pin around the middle part to secure all layers of the en. (See diagram.) Sew around the very outside edge of the en, through both sides, using the kyakushi stitch. The stitch size must be the same size as the chō or tan’s stitch size. When you change threads, pull the knot through to the inside of the rakusu so it is hidden on the inside of the en. You should start a new thread one or two stitches back from the last stitch. Pull this knot to the inside of the en too.
**Figure 28**

**Sewing the Middle (Third) Seam**

(22) Draw a middle line. Lightly pin on the line so the interfacing remains smooth. Sew through both sides on this middle line of the en using the kyukushi stitch. See figure 28 for front and back views of the stitching.

**Figure 29**

**Jorō Attachment**

(23) Take the four jorō and mark the fold lines as shown in figure 29. First fold the top and bottom under 1/4" each, then the sides. The jorō are positioned in each inner corner of the front of the en as shown in figure 28. The jorō must be pinned exactly to correspond with the straight grain of the kagami. Using the kyukushi stitch, sew the jorō through all the layers to the back, continually checking the back so the stitches which will show, are kept very neat and about 1/4" overlapping the en. Stitch to the very edge of the jorō.
Marking, Folding and Stitching the Saos

(24) You are now ready to stitch the saos, the straps. Both straps are sewn in the same way, so once you have finished one, just repeat the process on the second. The length of the sao is determined by your height. The sao for an average-size person is 35” in length. Adjust that measurement either way so that the center of the rakusu is roughly midway between the top of your diaphragm and your navel.

Iron the sao pieces smooth and mark as shown in figure 30. Trim a little off one end to get the proper length, if necessary. Set the interfacing piece with one edge along the center fold line. Iron the ¼” seam allowance over along the top edge. Iron both ends over ¼”, and finally iron the bottom edge up ¼”. See figure 31. Finally, iron the sao in half lengthwise along the center fold line. Put the bottom corner seam allowance into the pocket. Stitch the 3 open edges closed, using the hidden stitch.

Figures 30 and 31
Marking, Stitching and Folding the Maneki

(25) Now lay out the maneki fabric. Mark a chalk line $\frac{5}{8}$" in from each long edge, as in figure 32. Fold the maneki in half, and sew up the seam with a running stitch or a small basting stitch, as in figure 33. Rotate the seam to the center of the maneki, as in figure 34. Now turn the maneki right side out, slip the interfacing inside and center it as in figure 35. Iron the maneki in half with the seam on the inside, then turn both ends inside so that the maneki measures $3\frac{3}{4}$" x $3\frac{3}{4}$" as in figure 36.
Figures 37 and 38

Putting the Saos into the Maneki

(26) Slip both saos into the maneki with the stitched edge of the sao facing the open end of the maneki. Note that in figure 37 the sao that appears closer in the picture is the strap that runs down to the rakusu on the inside (toward the center of the rakusu), and the sao behind it in the picture runs down and attaches to the rakusu’s outside edge. Fold the maneki closed and pin or baste it in the center of the sao. Stitch the 2 open ends of the maneki closed with the hidden stitch, as in figure 38. You only need to sew through the maneki fabric and not the sao fabric as you sew this seam closed. Take two extra stitches directly over the first and last stitches of this seam, for reinforcement. Do not remove the pins, because the maneki and the sao are not sewn together at this point; they are held together only by the pins.
Securing the Maneki with the Pine Stitch

(27) Now you are ready to sew the securing stitching through the maneki and sao. The stitch you will use, representing pine needles, is done with the same thread you have used for the rest of the rakusu. When you are done, the pine stitch will appear on both sides of the maneki. Pass the thread through the eye of the needle and knot it to itself, so you are sewing with doubled thread for strength. In the previous step, you pinned or basted the maneki in the center of the sao. Begin sewing with the side of the maneki where the inner sao is up, facing you as in figure 39. Come between the two sao and push the needle through both the inner sao and the maneki, hiding the knot inside. The needle should come out at Point 1 on figure 39. Pull the thread all the way through and then push it back through at Point 2, going through all the layers so that it emerges out the back.

Push the needle back through to the front at Point 1, then push it through at Point 3 on the front. From here, push the needle through Point 1 again from the back. Push the needle through the front at Point 4. Push the needle through from the back again at Point 1. Push back through at Point 5 from the front, and return to the front through Point 1. From here, push the needle through Point 6 to the back, then return to the front through Point 7. Again, push the needle back through Point 6, and push the needle to the front through Point 1, but not all the way. Tie a knot on the inside and clip the threads.

Figure 39
Attaching the Saos to the Rakusu

(28) Take the outside edge sao and with its seam toward the inside, pin it to the upper left corner of the rakusu, the bottom edge matching the lower edge of the top en. Sew it to the rakusu as close to the top as possible, using the kyakushi stitch. See figure 40. Sew the other end of this strap to the upper right front corner, keeping the seam on the inside and not letting the sao twist. Sew the second sao in figure 41. At each seam at the beginning and end, and between inner sao and outside sao edge, take two extra stitches directly over the first and last stitches and between sao and sao for reinforcement.
How to Fold a Rakusu
Okesa and Rakusu Case
Finding the Right Size

Because of the personal size differences and the varying thickness of the material used in sewing the okesa or rakusu, the case must be custom fitted.

(1) Fold the okesa or rakusu in the proper way (see pages 60-61 and 114).

(2) Lay the okesa or rakusu in front of you with a long side toward you. Measure the length of the short side.

(3) Use this measurement for finding the right size.

Okesa case

Finished Square = Double the measurement of shorter side length PLUS 1"
Cut Size = Finished Square Size PLUS 1" for two seam allowances.

Standard size rakusu case

Finished Square = 14" x 14" Heavier material 14¼" to 14½"
Cut Size = Finished Square PLUS 1" for two seam allowances.
Simple Method

(1) Cut a square piece of fabric for the case. Cut a second piece the same size for the lining. You may use a dark-blend color fabric for the outside and a plain color fabric for the lining, as long as they are suitable practice colors. The lining should be a very smooth fabric, such as silk or acetate. See figure 1. Mark a seam line all around the case fabric on the wrong side, the size of the finished square. Pin the two squares together, right sides facing each other (wrong sides out).

(2) Sew the two square pieces together with a small running stitch on the marked line around all four sides. Leave about 2" open in the middle of one side (not at a corner) to pull the fabric right side out.

(3) Press so the edge of the lining is about ¼" inside. Take care to press the corners square and neat. See figure 2.
**Figure 3**

(4) Turn fabric right side out through the 2" opening. Hold the corners with thumb and index finger as you turn the right side out. While doing this, keep holding the corner until a nice point comes out. Hidden stitch the opening closed. Fold the resulting square as shown in figure 3.

**Figure 4**

(5) Press around the edges. Hidden stitch the edges together on the outside, joining 2 and 3, 3 and 4. Turn to inside and hidden stitch the edges. Make a couple of extra stitches at the junction of the three corners for strength. Rakusu cases rarely need a fastener, but you may add string ties for okesa cases. Finish the cases with a blanket stitch or other stitching for extra strength, if you wish. See figure 4.
Japanese Traditional Method

(1) Cut and mark your material as you would for the previous method.

(2) Assemble the two pieces with the right sides together. Pin two adjacent sides together on the marked lines, making sure that the lines on the pieces match as you pin. Sew on the pinned lines, using a running stitch. See figure 1 for finished seam.
Figure 2

(3) Turn your material so that the sewn (A) corner is at the bottom and the open corners are at the top.

The lining material should face you. Fold the lining back at the top corner (C) to expose the corner of the outside material. Bring the seams of the two side corners (B and D) together at this corner. Be sure to match the seam lines of the three corners with one another. As you fold the two side corners in, you will turn them so that the outside of the material shows. See figure 2.
Figure 3

(4) Place the corner of the lining on top. You now have a sandwich with the two unsewn corners on the outside and the two sewn corners on the inside. Pin these together as shown in figure 3 (pins 3 and 4).

(5) You will now have two loops of material on each side of the pinned area. One will consist of lining material and one will consist of outside material. On one side, pin the two loops of material together on the marked seam lines. Be sure that the lines match on all four layers of material (pins 5 and 6). On the other side, pin all four layers together but leave the top lining layer free, about 2", somewhere along the seam (pins 1 and 2). Do not leave the 2" space at the corner – it is too difficult to do the finishing step there. This provides a hole to turn the case inside out when the seam is finished.

If you have done the operation correctly, your material will form a square with the tail of the bottom corner hanging from it. See figure 3.
(6) Sew along the pinned seam line with a running stitch, being careful to sew only the layers that you have pinned together.

(7) Fold the seam allowance so that the corners will lie flat (do not trim the corners) and turn the case right side out through the space you left in the lining seam. It should suddenly resemble a rakusu case.

(8) Using a hidden stitch, finish the seam in the lining.

(9) Press the case so that the seams lie flat and the top folds over neatly.